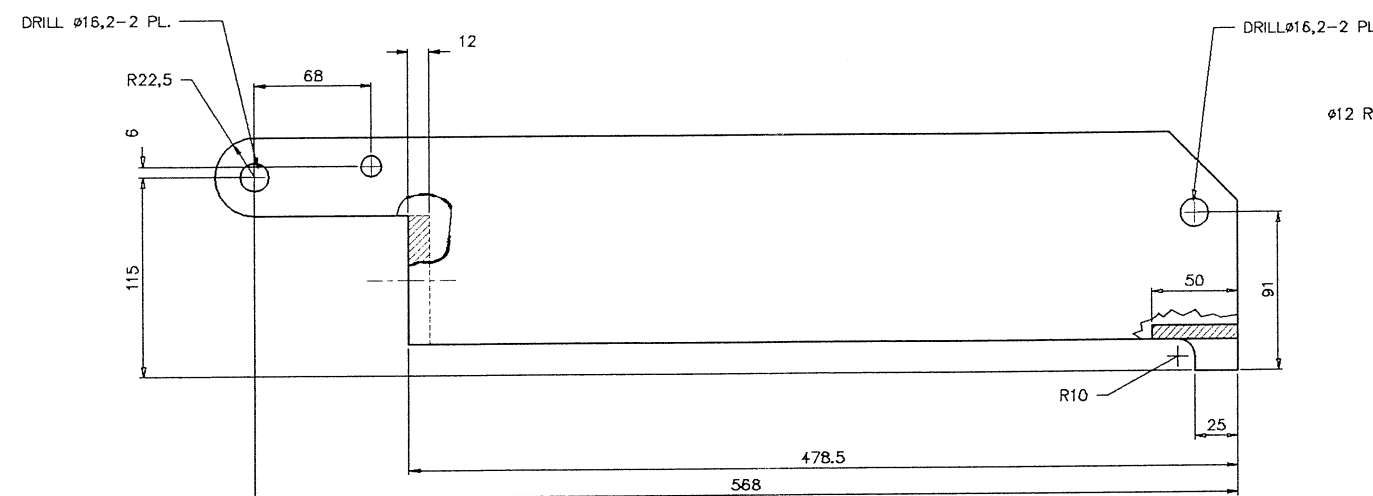
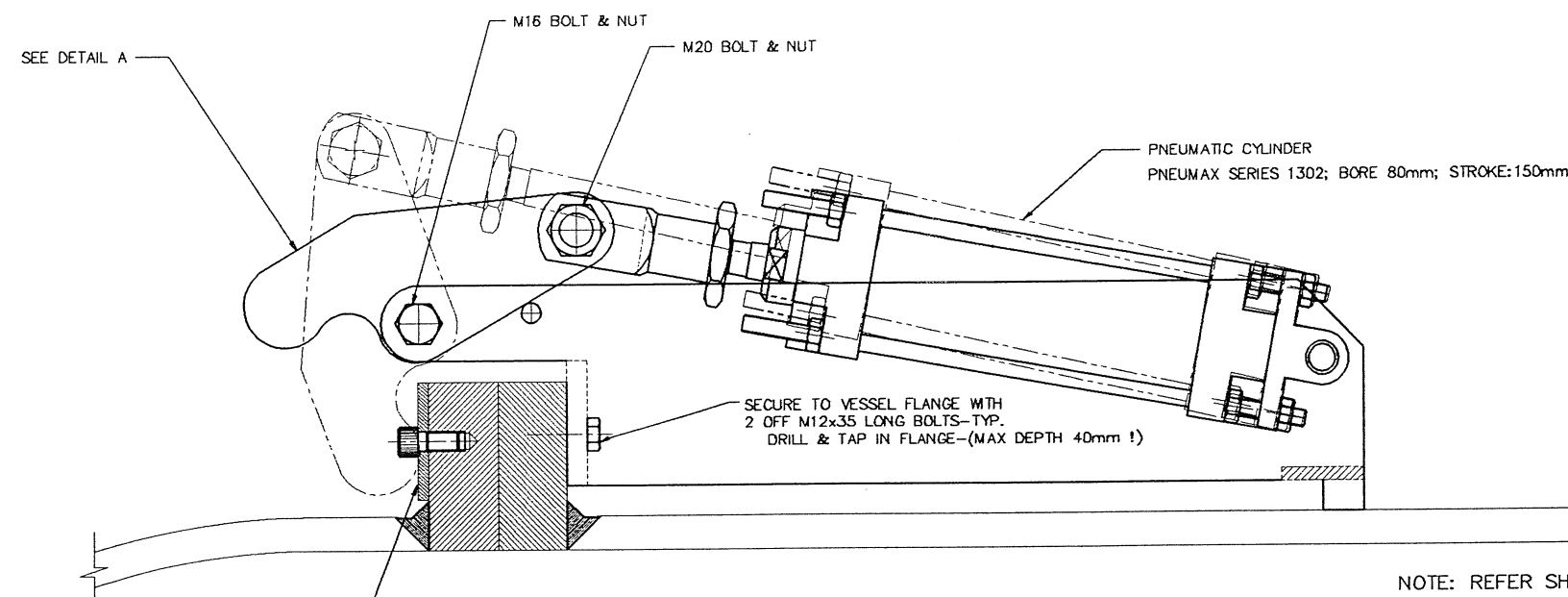
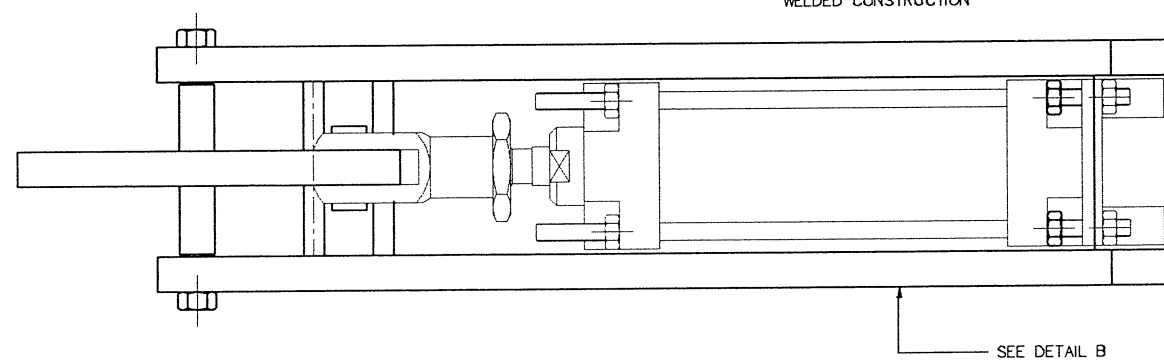
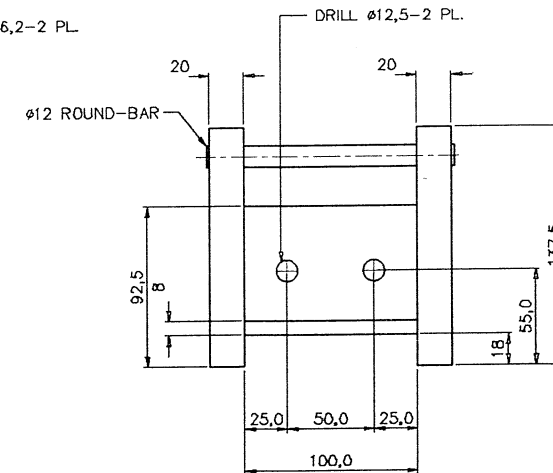


DETAIL A



CYLINDER MOUNTING BRACKET
(DETAIL B)
WELDED CONSTRUCTION



NOTE: REFER SHEET 2 FOR MOUNTING POSITIONS

CLAMPING MECHANISM ASSY

TYPICAL 6 POSITIONS
MATERIAL: ST STL GR 304L

NOTES: (UNLESS OTHERWISE STATED)				MATERIAL:		GENERAL TOLERANCES:	
1) REMOVE ALL BURRS & SHARP EDGES TO 0,5x45° MAX.				STAINLESS STEEL 304L		ALUMINUM B519-T6.5	
2) SCREW THREADS TO ISO 281						XX ±0,2	
3) SURFACE TEXTURE: 3,2 (Ra TO ISO 1302)						XXX ±0,05	
4) ALL INTERNAL RADI 0,3 MAX.						ANGLES ±1°	
				TITLE: DOOR CLAMP MECHANISM			
				ISSUE: A B			
UPDATED DIMENSIONS: B - ID GOL 92-4-30 TO SABS 0111 A - BS GOL 92-2-9 DISC NO/FILE NAME REVISION DETAILS: ISS C/NOTE DRAWN CHECK APPR P.OFF. DATE VTFOB014				DRG NO: VTFO-14000-122 SCALE: 1:2 SHT 1 OF 2 WHEN PLOTTED ON UNLESS OTHERWISE STATED A1			

DRAWING STATUS	ACTIVE	SIGN:	DATE:
INFORMATION ONLY			
FOR 3rd PARTY APPROVAL			
PERMIT MATERIAL ORDER			
FOR MANUFACTURE			
AS BUILT			
SUPERSEDED			